

D

C

B

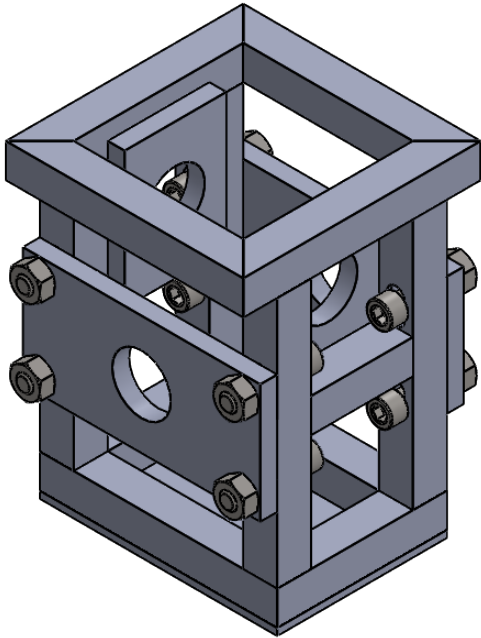
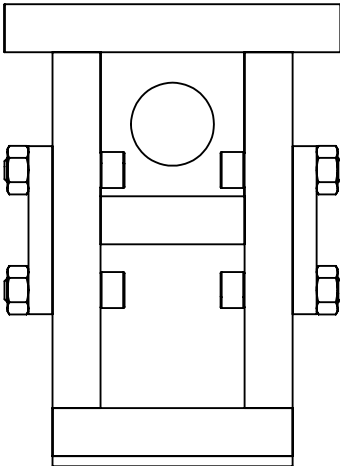
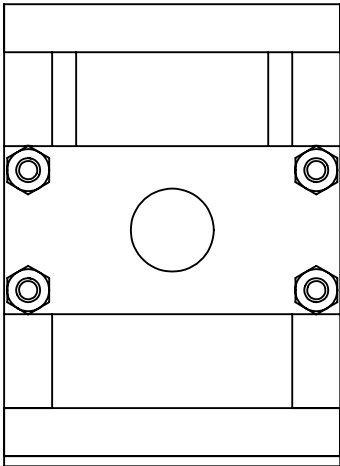
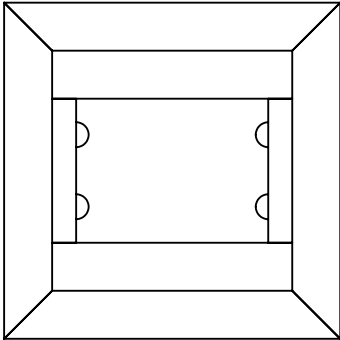
A

D

C

B

A



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		
	NAME	SIGNATURE	DATE				TITLE:					
DRAWN												
CHK'D												
APPV'D												
MFG												
Q.A				MATERIAL:			DWG NO. FullAssembly					
				WEIGHT:			SCALE:1:2				SHEET 1 OF 1	

D

C

B

A

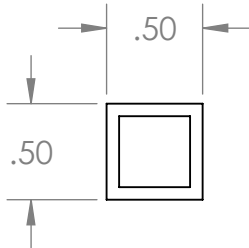
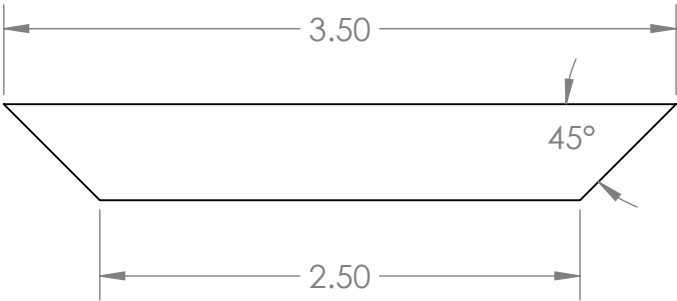
D

C

B

A

make 6, 4 for the top, 2 on the long side of the bottom.



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION				
	NAME	SIGNATURE	DATE				TITLE:								
DRAWN															
CHK'D															
APPV'D															
MFG															
Q.A				MATERIAL:			DWG NO.				A4				
				WEIGHT:			SCALE:1:1				SHEET 1 OF 1				

TopRing

D

C

B

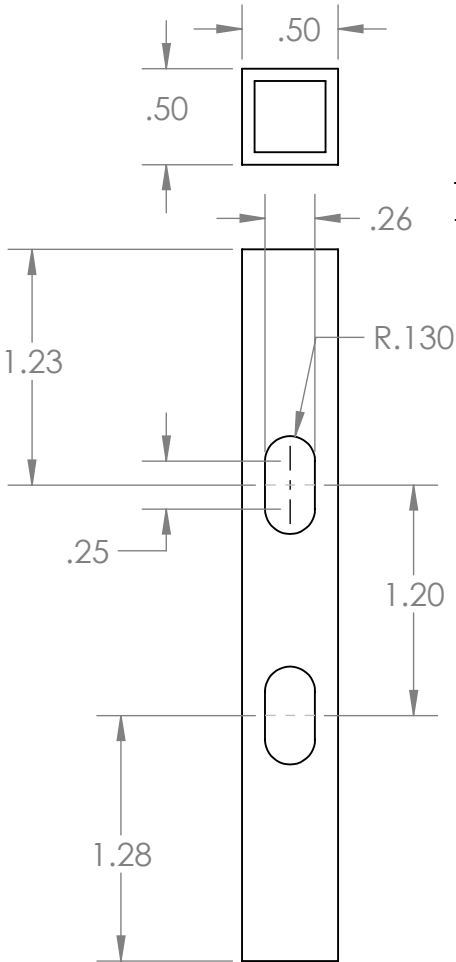
A

D

C

B

A



Try this at .25
first and see how well
1/4-20 bolt fits

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
		NAME		SIGNATURE		DATE		TITLE:		DWG NO.	
DRAWN											
CHK'D											
APPV'D											
MFG											
Q.A								MATERIAL:		A4	
								WEIGHT:		SCALE:1:1	
										SHEET 1 OF 1	

VerticalSlottedSupport

D

C

B

A

D

C

B

A

6

5

4

3

2

1

6

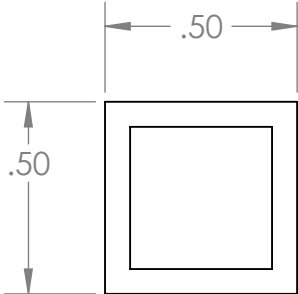
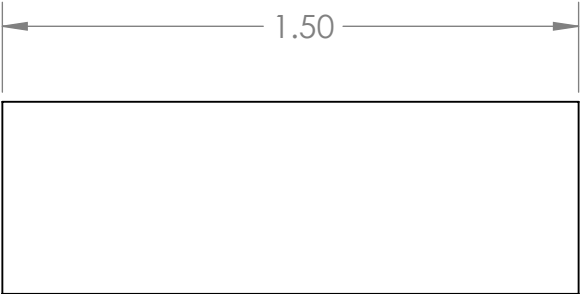
5

4

3

2

1



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION

	NAME	SIGNATURE	DATE			
DRAWN						
CHK'D						
APPV'D						
MFG						
Q.A						

TITLE:

MATERIAL:

DWG NO.

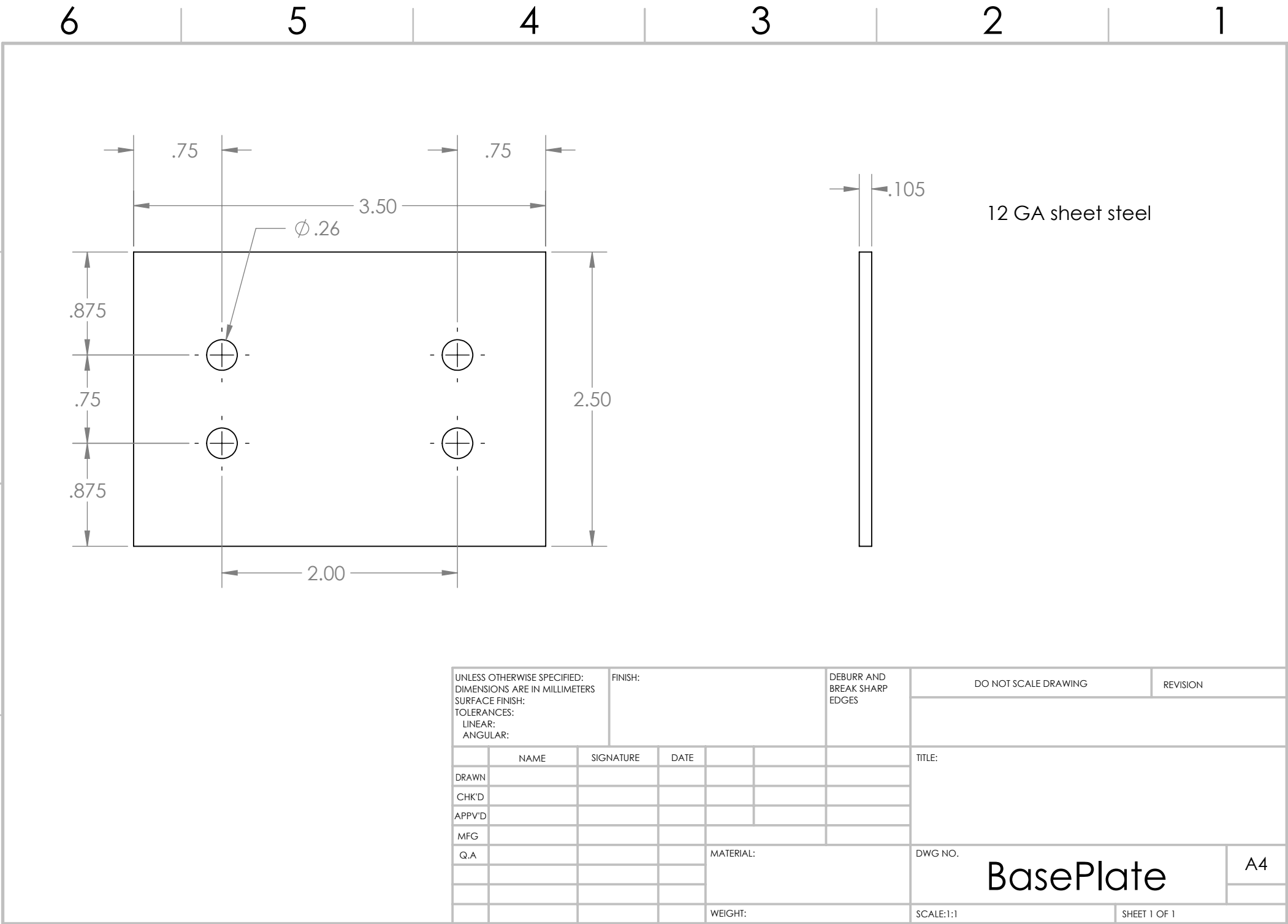
CenterSupport

A4

WEIGHT:

SCALE:2:1

SHEET 1 OF 1



D

C

B

A

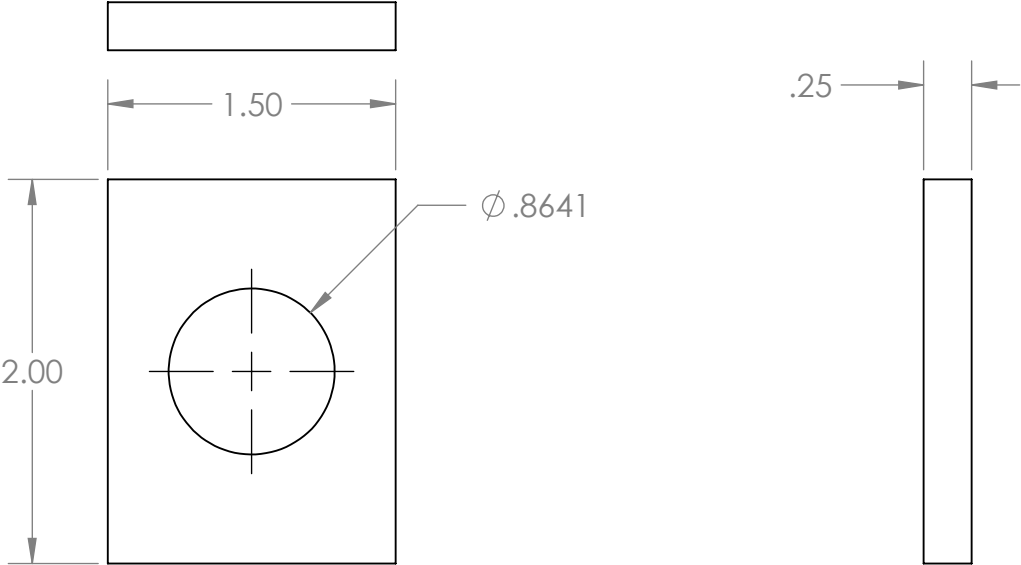
D

C

B

A

This must be very precise and the hole must be bored on the mill post welding.
make sure that the holes are aligned.



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
	NAME	SIGNATURE	DATE				TITLE:					
DRAWN												
CHK'D												
APPV'D												
MFG												
Q.A				MATERIAL:			DWG NO.					
				WEIGHT:			SCALE:1:1					
							SHEET 1 OF 1					

LowTorqueMountPlate

44

HighTorqueShaftMountPlate

HighTorqueShaftMountPlate



HighTorqueShaftMountPlate